

ABSTRACT

A method of making a disposable pant having an inward fin crotch seam includes providing first and second panels, each panel having an inner surface, an outer surface, a panel waist edge, a panel leg edge, and two side regions. The panels are positioned
5 such that their respective outer surfaces are in a facing relationship. The panels are bonded together to form a crotch seam. The panels are repositioning such that the inner surfaces are in a facing relationship. The side regions of the first panel are bonded to the side regions of the second panel to create two side seams to define a waist opening and two leg openings. The crotch seam may be inset toward the panel waist edges, and may
10 include one or more slits. The disposable pant may include an absorbent.